

Welding Specification # : IW WPS#1 D1.1-10		Process : SMAW	Base Mtrls Group : 1 and 2
Employer : Ironworkers Local#8		Address, City & Zip : 12034 W. Adler Lane Milwaukee, WI 53214	
Filler Material:	SFA #:	Group:	Thickness Range:
E7018 H-4	5.1	F-4	1/8-Unlimited
Groove Limited :	<input checked="" type="checkbox"/> 1G	<input checked="" type="checkbox"/> 2G	<input checked="" type="checkbox"/> 3G <input checked="" type="checkbox"/> 4G
Flare Limited :	<input checked="" type="checkbox"/> 1F	<input checked="" type="checkbox"/> 2F	<input checked="" type="checkbox"/> 3F <input checked="" type="checkbox"/> 4F
Pipe-Tubing :	<input type="checkbox"/> Thru 4"	<input checked="" type="checkbox"/> Over 24"	
Positions Qualified :	<input checked="" type="checkbox"/> All	Backing	<input checked="" type="checkbox"/> yes <input type="checkbox"/> no